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童 幸 高 峰 张 勇

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**Research on Decoupling Performance of Major-motion  
Mechanism for Forging Manipulators**

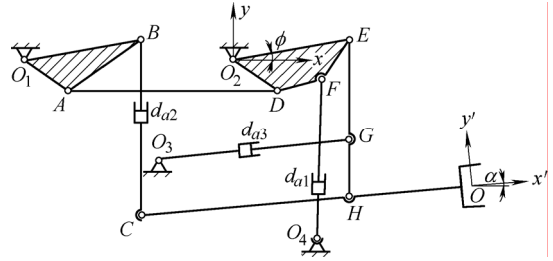
**Abstract**

**Key words**

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$$\begin{matrix}
 d_a & d_a & d_a & O \\
 x & y & \alpha & \\
 \angle E O F = & & & d_a \quad d
 \end{matrix}$$



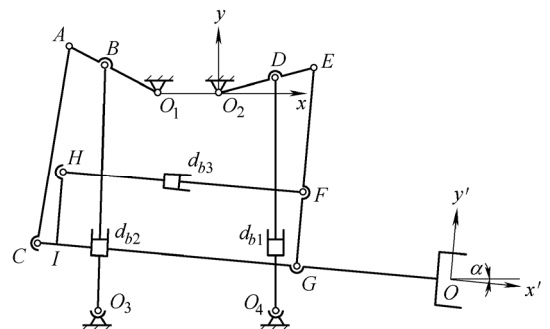
$$\begin{matrix}
 l_{EH} = (x-l_{OH} & \alpha-l_{OE} & \phi) + \\
 (y-l_{OH} & \alpha-l_{OE} & \phi) \\
 l_{ij} & i & j & \phi
 \end{matrix}$$

$$\begin{matrix}
 O F & B C & O G \\
 \left\{ \begin{aligned}
 d_a &= \sqrt{[l_{OF}(-\phi)] + (l_{OF} \phi + d)} \\
 d_a &= \sqrt{[x-l_{OC} \quad \alpha-(l_{OE} \phi - l_{CH})] + (y-l_{OC} \quad \alpha-l_{OE} \phi)} \\
 d_a &= \sqrt{\left[ \frac{l_{GH}l_{OE}}{l_{EH}} \phi + \frac{l_{EG}}{l_{EH}}(x-l_{OH} \quad \alpha) - (l_{OE} - l_{CH}) \right] + \left[ \frac{l_{GH}l_{OE}}{l_{EH}} \phi + \frac{l_{EG}}{l_{EH}}(y-l_{OH} \quad \alpha) + l_{EG} \right]}
 \end{aligned} \right. \\
 \phi &= & \left( R \pm \sqrt{R^2 - (P^2 - Q^2)} \right) P + Q
 \end{matrix}$$

$$\begin{cases}
 P = (x-l_{OH} \quad \alpha) + (y-l_{OH} \quad \alpha) + l_{OE} - l_{EH} \\
 Q = l_{OE}(x-l_{OH} \quad \alpha) \\
 R = l_{OE}(y-l_{OH} \quad \alpha)
 \end{cases}$$

$$\begin{matrix}
 O D & O B & H F \\
 d_b & d_b & d_b & O \\
 (x & y & \alpha)
 \end{matrix}$$

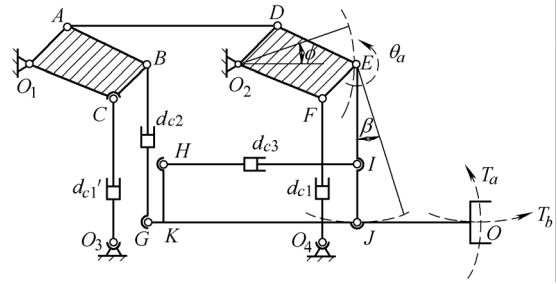
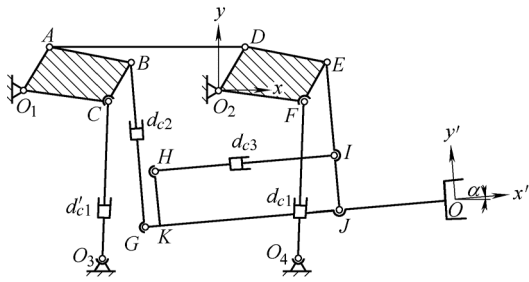
$$\begin{matrix}
 \begin{pmatrix} \dot{d}_a \\ \dot{d}_a \\ \dot{d}_a \end{pmatrix} = \begin{pmatrix} f & f & f \\ f & f & f \\ f & f & f \end{pmatrix} \begin{pmatrix} \dot{x} \\ \dot{y} \\ \dot{\alpha} \end{pmatrix} \\
 f_{ij} \quad i \quad j = & & x & y & \alpha
 \end{matrix}$$



$$\begin{matrix}
 f_{ij} \equiv \\
 i \quad j = & & i \neq j
 \end{matrix}$$

$$\begin{matrix}
 O F & O F & B G & H I \\
 O F & B G & H I
 \end{matrix}$$

$d_c \quad d_c \quad d_c \quad O$   
 $(x \ y \ \alpha)$



$T_a$

$E$

$$T_a = S\phi$$

$S$

$\phi$

$T_b$

$E$

$H$

$G$

$J$

$$T_b = l_S\beta$$

$\beta$

$E$

$l_S$

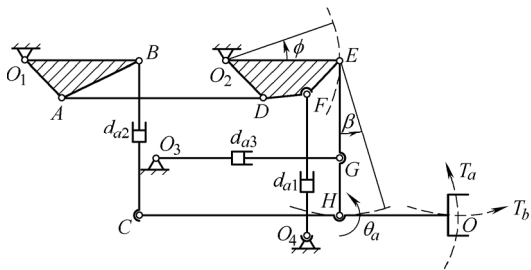
$R_\alpha$

$T_a$

$T_b$

$\theta_\alpha$

2.1



$$\theta_\alpha = \alpha$$

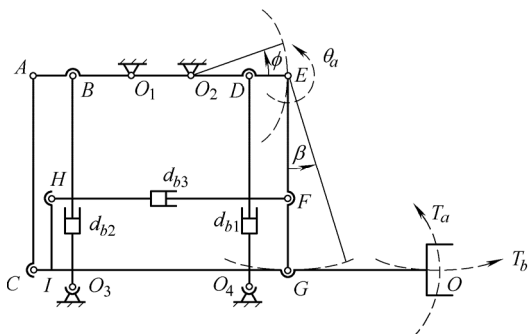
$\alpha$

$(d \ d \ d)$

$T_a$

$T_b \ \theta_\alpha$

2.2



$$\begin{cases} d_a = \sqrt{[S(-\phi)] + (S\phi + d)} \\ d_a = l_{EH} \\ d_a = \sqrt{[l_{CH} - S(-\phi)] + (S\phi)} \end{cases}$$

$$d_a = F(\phi) \quad \dot{T}_a = S\dot{\phi}$$

$$\begin{cases} \dot{d}_a = F' \phi \dot{\phi} = -\frac{F'}{S} \left( \frac{T_a}{S} \right) \dot{T}_a \\ \dot{d}_a = \\ \dot{d}_a = F' \phi \dot{\phi} = \frac{F'}{S} \left( \frac{T_a}{S} \right) \dot{T}_a \end{cases}$$

$$\begin{cases} d_a = d \\ d_a = l_S \\ d_a = \left\{ l_{CH} + l_{EG} - l_{EG} \sqrt{l_{CH} + l_{EG}} \times \right. \\ \left. [\beta + (l_{CH} \ l_{EG})] \right\} \end{cases}$$

$$d_a = F(\beta) \quad \dot{T}_b = l_S \dot{\beta}$$

$$\begin{cases} \dot{d}_a = \dot{d}_a = \\ \dot{d}_a = F' \beta \dot{\beta} = -\frac{F'}{l_S} \left( \frac{T_b}{l_S} \right) \dot{T}_b \end{cases}$$

$$\begin{cases} d_a = d \\ d_a = \left\{ l_{CH} + l_{EH} - l_{CH} \sqrt{l_{CH} + l_{EH}} \times \right. \\ \left. [\alpha + (l_{EH} \ l_{CH})] \right\} \\ d_a = l_{CH} \end{cases}$$

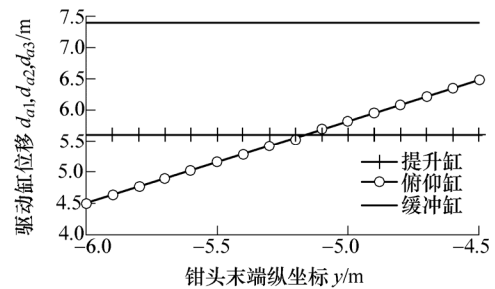
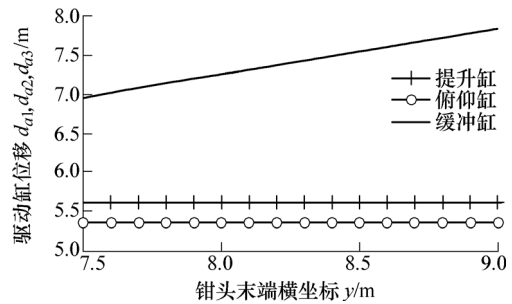
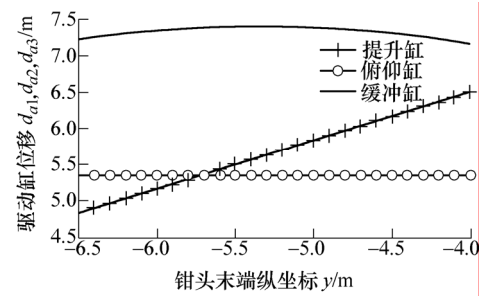
$$d_a = F(\alpha) \quad \dot{\theta}_\alpha = \dot{\alpha}$$

$$\begin{cases} \dot{d}_a = \dot{d}_a = \\ \dot{d}_a = F' \alpha \dot{\alpha} = F'(\theta_\alpha) \dot{\theta}_\alpha \end{cases}$$

$$\begin{pmatrix} \dot{d}_a \\ \dot{d}_a \\ \dot{d}_a \end{pmatrix} = \begin{pmatrix} -\frac{F'}{S} \left( \frac{T_a}{S} \right) \\ \\ -\frac{F'}{S} \left( \frac{T_a}{S} \right) \quad -\frac{F'}{l} \left( \frac{T_b}{l} \right) \end{pmatrix} F'(\theta_\alpha) \begin{pmatrix} \dot{T}_a \\ \dot{T}_b \\ \dot{\theta}_\alpha \end{pmatrix}$$

### 2.3

1	
$OE$	$l_{OE}$
$OH$	$l_{OH}$
$CH$	$l_{CH}$
$GH$	$l_{GH}$
$EG$	$l_{EG}$
$OF$	$l_{OF}$
$d_a$	$d$



$$\begin{cases} d_b = \sqrt{[S(-\phi)] + (S\phi + d)} \\ d_b = \sqrt{(d + l_{OA}\phi) + [l_{OA}(\phi)]} \\ d_b = l_{CG} \end{cases}$$

$d$

$\phi$

$$d_b = G \phi \quad \dot{d}_b = G \dot{\phi} \quad \dot{T}_a = S \dot{\phi}$$

$$\begin{cases} \dot{d}_b = G' \phi \dot{\phi} = \frac{G'}{S} \left( \frac{T_a}{S} \right) \dot{T}_a \\ \dot{d}_b = G' \phi \dot{\phi} = \frac{G'}{S} \left( \frac{T_a}{S} \right) \dot{T}_a \\ \dot{d}_b = \end{cases}$$

$$\begin{cases} d_b = d_b = d \\ d_b = \sqrt{l_{CG}^2 + l_{EF}^2 - l_{CG} l_{EF}} \beta \\ d_b = G \beta \quad \dot{T}_b = l_S \dot{\beta} \\ \dot{d}_b = \dot{d}_b = \\ \dot{d}_b = G' \beta \dot{\beta} = \frac{G'}{l_S} \left( \frac{T_b}{l} \right) \dot{T}_b \end{cases}$$

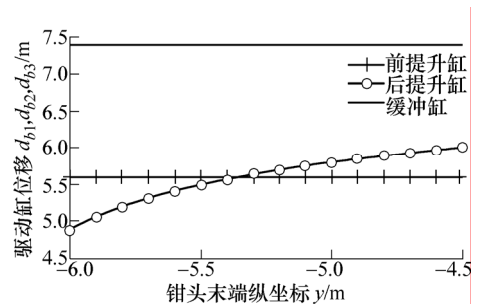
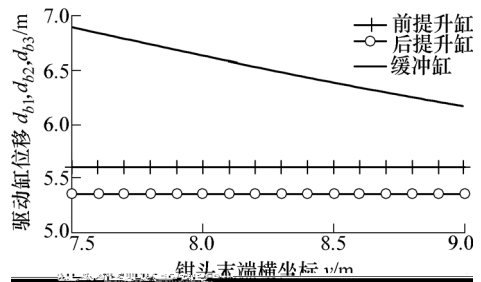
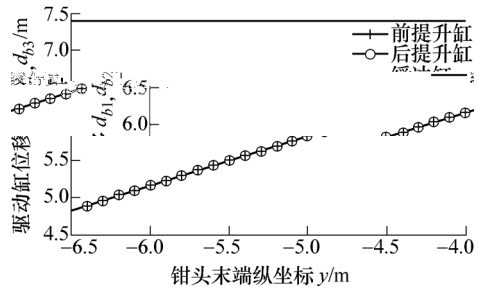
$$\begin{cases} d_b = d \\ d_b = \sqrt{(d + l_{OA} \phi)^2 + [l_{OA} (\phi)]^2} \\ d_b = l \end{cases}$$

$$\phi \quad \phi \quad d_b = G \phi \quad \dot{\theta}_\alpha = \dot{\alpha}$$

$$\begin{cases} \dot{d}_b = \dot{d}_b = \\ \dot{d}_b = G' \alpha \dot{\alpha} = G' (\theta_\alpha) \dot{\theta}_\alpha \end{cases}$$

$$\begin{pmatrix} \dot{d}_b \\ \dot{d}_b \\ \dot{d}_b \end{pmatrix} = \begin{pmatrix} \frac{G'}{S} \left( \frac{T_a}{S} \right) \\ \frac{G'}{S} \left( \frac{T_a}{S} \right) \\ \frac{G'}{l_S} \left( \frac{T_b}{l_S} \right) \end{pmatrix} G' (\theta_\alpha) \begin{pmatrix} \dot{T}_a \\ \dot{T}_b \\ \dot{\theta}_\alpha \end{pmatrix}$$

$OE$	$l_{OE}$
$OG$	$l_{OG}$
$CG$	$l_{CG}$
$FG$	$l_{FG}$
$EF$	$l_{EF}$
$OD$	$l_{OD}$
$d_b$	$d$



2.4

$$\begin{cases} d_c = \sqrt{[S(\phi)]^2 + (S\phi + d)^2} \\ d_c = l_{EJ} \\ d_c = l_{GJ} \end{cases}$$

$$d_c = H \phi \quad \dot{T}_a = S \dot{\phi}$$

$$\begin{cases} \dot{d}_c = H' \phi \dot{\phi} = \frac{H'}{S} \left( \frac{T_a}{S} \right) \dot{T}_a \\ \dot{d}_c = \dot{d}_c = \end{cases}$$

$$\begin{aligned} d_c &= H \beta & \dot{T}_b &= l_s \dot{\beta} \\ \begin{cases} \dot{d}_c &= \dot{d}_c = \\ \dot{d}_c &= H' (\beta) \dot{\beta} = \frac{H'}{l_s} \left( \frac{T_b}{l_s} \right) \dot{T}_b \end{cases} \end{aligned}$$

$$\begin{cases} d_c = d \\ d_c = l_{EJ} \\ d_c = \sqrt{(l_{GJ} - l_{EI} \beta) + (l_{EI} \beta - l_{EI})} \end{cases}$$

$$\sqrt{\quad} \quad \sqrt{\quad} \quad ( \quad ) \quad \sqrt{\quad} \quad ( \quad )$$

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